Double Hung Window

Attractive beveled exterior provides beauty and rich look.

Glass is bonded to sash which creates structurally sound unit to resist intrusion.

Double strength insulated glass with soft coat Low-E for UV protection, comfort and energy savings.

Over 45 feet of mold resistant weatherstrip to protect you from the outside elements.

Heavy non-metal interlocks and Q-Lon weatherstrip provides extra strength and exceptional seal to significantly reduce air infiltration.

Four contact points at sill with weatherstrip to seal against air and water.

Optional extruded nail-fin.

EasyTru Balance System for smooth, quiet and maintenance free use.

Optional sash vent limits sash opening.

TruSecure locks and keepers draw sashes together for a tight seal. Lock screws secure into reinforcement for added strength.

Both sashes tilt in for easy, safe cleaning.

Non-metal glass spacer, the most innovative and warmest glass spacer system in windows of high value and energy efficiency.

Contoured integral lift rail for easy window operation.

Multiple hollow chambers for added strength and energy efficiency.

Fusion welded corners in both frame and sash for exceptional structural strength and barrier against air and water infiltration.
Elements Insulating Glass

Elements insulating glass units deliver the ideal energy balance of solar heat control, high visibility and fade protection. With gas filled chambers and Low-E coatings, our windows provide high levels of year-round comfort and energy savings. Plus, they reduce your environmental impact by reducing energy consumption.

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</thead>
<tbody>
<tr>
<td><strong>Elements2</strong></td>
<td>2</td>
<td>2</td>
<td>Argon</td>
<td>No</td>
<td>Exceeds Current</td>
<td>.28</td>
<td>.28</td>
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<td>Elements2 is a dual-glazed, soft coat Low-E glass unit.</td>
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<tr>
<td><strong>Elements3</strong></td>
<td>2</td>
<td>3</td>
<td>Argon</td>
<td>Yes</td>
<td>Meets 2015 Standard</td>
<td>.27</td>
<td>.21</td>
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<td>Elements3 is a dual-glazed, soft coat Low-E glass unit.</td>
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<tr>
<td><strong>Elements5</strong></td>
<td>3</td>
<td>5</td>
<td>Argon (Standard) Krypton (optional)</td>
<td>Yes</td>
<td>Exceeds 2015 Standard</td>
<td>.22 (Argon) .18 (Krypton)</td>
<td>.17</td>
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<td>Elements5 is a top-of-the-line insulating glass unit.</td>
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**Go Plus (Elements2+, Elements3+ and Elements5+)**

Add the plus feature to any of the above glass packages to obtain additional Low-E coating on the interior. The interior piece of glass is a hard coat Low-E. This option improves the Elements2 or Elements3 u-value between .03 and .05.

Performance numbers shown for dual glaze windows (Elements5 is triple-glazed) without grids. Manufacturer reserves the right to modify materials that impact ratings. ENERGY STAR criteria is based on the rigorous Northern climate zone.

*Neat® is an invisible, durable and permanent coating that helps your windows stay clean longer. It uses the sun’s UV rays to loosen dirt so water can rinse it away.

**Foam Spacer Technology**

Healthy’s foam spacer technology incorporates a non-metal edge seal product that reduces condensation, frosting and mold growth while providing high levels of energy performance. Additional benefits include superior argon or krypton retentions and durability under extreme conditions.

- **Super Spacer®** sealed with butyl.
- **PIB and polysulfide**.
- **XL Edge™** sealed with X-Lite.
- **Intercept®** sealed with butyl.
- **25.4°F/-3.67°C**
- **31.6°F/-0.22°C**
- **35.1°F/1.72°C**
- **42.0°F/5.56°C**

**Mold Resistant Weatherstrip**

The average Healthy Window double hung has over 45 feet of mold resistant weatherstrip. This specially formulated weatherstrip resists and kills allergy-aggravating, microparticles of pollen, fungi, mold, mildew and bacteria. It also helps reduce outside noise and infiltration of exterior gases such as carbon monoxide.

**TruSecure Hardware**

Healthy Window’s TruSecure Hardware system includes an attractive lock and a rounded cove nose tilt latch. The top and bottom sash tilt in using this distinctive hardware and provide added security for your home.

**EasyTru Balance System**

The EasyTru Balance System in Healthy Windows has been tested to provide a smooth opening and closing of the top and bottom sash.

**Your Choice of Colors**

**INTERIOR COLORS**

- **WHITE**
- **SANDSTONE**
- **CLAY**
- **LIGHT OAK**
- **DARK OAK**
- **CHERRY**

**EXTERIOR COLORS**

- **WHITE**
- **SANDSTONE**
- **CLAY**
- **EVERGREEN**
- **BRONZE**
- **CUSTOM COATING*”

Actual colors may vary from those shown.

*Additional standard colors are available as well as custom color matching.