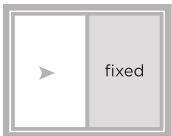


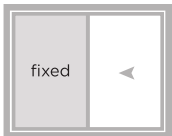


### 2, 3 & 4 PANEL DOORS

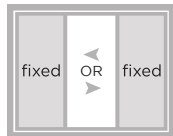
with optional sidelites and transoms available late 2022.  
Ask your dealer for details.



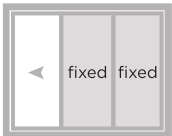
2-LITE  
PATIO DOOR



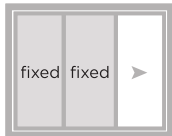
2-LITE  
PATIO DOOR



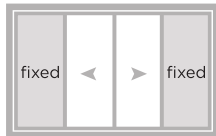
3-LITE  
CENTER OPERATOR



3-LITE  
END OPERATOR



3-LITE  
END OPERATOR



4-LITE  
PATIO DOOR

### BLIND OPTIONS

with Low E Glass

Blinds TILT, RAISE & LOWER in a sealed IG unit.



WHITE



SANDSTONE



CLAY



ESPRESSO

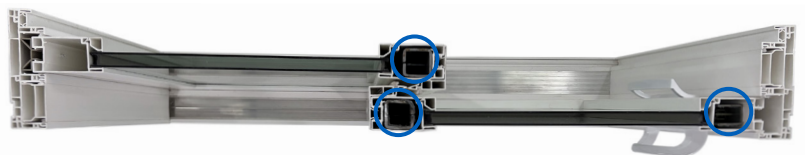


SILVER  
MOON



SLATE  
GREY

### STEEL REINFORCEMENT



## FEATURES

- ▶ Heavy-duty adjustable metal rollers and aluminum track for easy operation
- ▶ Interlock engineered for strength, operation and energy performance
- ▶ Jamb Covers -for enhanced appearance
- ▶ Aluminum threshold
- ▶ Bigger, beefier, reinforced sash
- ▶ Removable sashes to allow for moving of large objects in and out of home
- ▶ Operating sash can be changed to reverse operating direction without removing frame
- ▶ Fully assembled, fusion welded frame and sash
- ▶ Transom and sidelites available
- ▶ With or without integral nail fin
- ▶ Standard and custom sizing available
- ▶ 5 7/8" overall frame depth
- ▶ 4 5/8" behind nail fin
- ▶ 1 3/4" sill height
- ▶ Standard 2-point lock

## COLOR CHOICES

Many color and laminate combinations are available. Choose from same exterior and interior solid vinyl colors, interior laminate woodgrains, interior and exterior solid color laminations, or exterior and interior paint coatings. Warranty covers both exterior and interior laminates and paints. See warranty for details. Actual colors may vary from those shown.

### Exterior/Interior Solid Vinyl



WHITE SANDSTONE CLAY

### Exterior/Interior Laminates



BLACK

### Interior Laminate Woodgrains



GOLDEN MAPLE LIGHT DARK CHERRY WALNUT

### Exterior/Interior Paint Coatings



Custom color matching and custom laminate colors are available for larger jobs. Many color samples are available upon request.

## OPTIONS

- ▶ Triple pane glass with argon or krypton
- ▶ Top-mount screen for improved operation
- ▶ Pet mesh screen
- ▶ Between-the-glass blinds with soft coat Low-E which Tilt, Raise & Lower
- ▶ Foot and/or key lock for added security

## PERFORMANCE

Depending on the glass package, ratings may vary from .25 to .29 per Northern EnergyStar 7.0

		DP	AIR	WATER
425 PD	72 x 80	50	0.07	6.89
425 PD	96 x 96	45	0.07	6.89

## GRID TYPES



FLAT



SCULPTURED



SIMULATED DIVIDED LITE

## LOCKING OPTIONS

Matching or Two-Tone handle sets available.



STANDARD 2-POINT LOCK



STANDARD HANDLE



STANDARD KEYED



UPGRADED KEYED



OPTIONAL



FOOT LOCKS & VENTING

## HARDWARE COLOR

Actual colors and finish may vary from those shown.



SATIN NICKEL



SANDSTONE



CLAY



BRUSHED CHROME



WHITE



BRASS



ANTIQUÉ BRASS



BRONZE



DARK OIL RUBBED BRONZE



BLACK

### MINNESOTA

1995 Commerce Ln.  
N. Mankato, MN 56003  
507-625-4278

### MISSOURI

11 Cedar Ct.  
Union, MO 63084  
636-583-0850

### ILLINOIS

55 S. Constitution Dr.  
Aurora, IL 60506  
630-892-5091

